



# RENIA – Rehagol Primer for TR

## Technical Data Sheet 580.000-0814

## BASIS:

Clear liquid primer containing a chlorinated organic substance for the treatment of thermoplastic rubber (TR) and latex.

#### MATERIALS:

Thermoplastic rubber (TR) exists in many different kinds. There are mixtures which can not or can only insufficiently be bonded by CR- and PUR-based cements. In this case a pre-treatment with Renia – Rehagol is absolutely necessary.

To identify thermoplastic rubber put some drops of Renia – deSohl on to the material and check its solubility by wiping with a towel. If the surface is dissolved by the solvent the material is thermoplastic rubber.

Latex, a very soft, dull and rubberlike material, also requires pretreatment with Renia – Rehagol.

#### INSTRUCTIONS:

Renia – Rehagol can only be applied in combination with one the following Renia – adhesives: Renia – Colle de Cologne; Renia – Multi-Colle;Renia – Syntic =Total=; Renia – Renol =Asti=; Renia – Aquilim =250=; Before applying Renia – Rehagol the material needs to be ground and cleaned from dust. Then coat the material with Renia – Rehagol by using a metal-free brush and let the primer impact on the surface for a certain period. Depending on the Renia – adhesive to be applied after halogenation the reaction time varies from 0 (Aquilim) and 5 (Syntic) to 60 minutes:

#### Pot-Life:

Not applicable.

## **OPEN ASSEMBLY TIME:**

Up to 60 minutes, depending on the substrate and the adhesive to be applied.

## PRESSURE:

See Technical Data Sheet of the corresponding adhesive.

### PROPERTIES:

Renia – Rehagol is sensitive to moisture and will be decomposed by metals. Do only use a clean and dry brush. The decomposed substance appears as a white precipitate on the bottom.

### SHELF-LIFE:

12 months. Store in a cool and dry place. Contents of opened container should be used within 6 months.

# THINNER:

Not usable.

## CLEANING:

Let the brush dry and remove remnants. Residue cannot be used any more.

## LABELLING:

Flashpoint below 21 °C, flammable, irritating

GGVSEB : Class 3 Packing Group : II

Code : Flammable liquid, nos (Ethylacetate)

IMDG : 3 UN : 1993

EmS : F-E, S-E

## PACKAGES:

Article	Size	Net-Content	Unit per box
580730	85 ml - bottles	12x 85 ml	10 boxes
580765	250 ml-bottles	5x 250 ml	5 trays
580780	1 ltr bottle	1 ltr	1 bottle
580443	3 ltr can	1 ltr	1 can (2 components)
580608	10 ltr bag-in-box	10 ltr	1 box with tap (2 components)